



Indian Industry Trends in Defence Shipbuilding



Cmdr Mukesh Bhargava (Retd)

Vice President

Larsen & Toubro Limited

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Indigenous Naval Construction – Trends & Prospects



'Make in India' in Defence



Industry Capabilities – **A L&T Case Study**



Areas of Collaboration with Global Leaders



Way Ahead



Indigenous Naval Construction - Trends & Prospects

India's Defence Production – Present Status



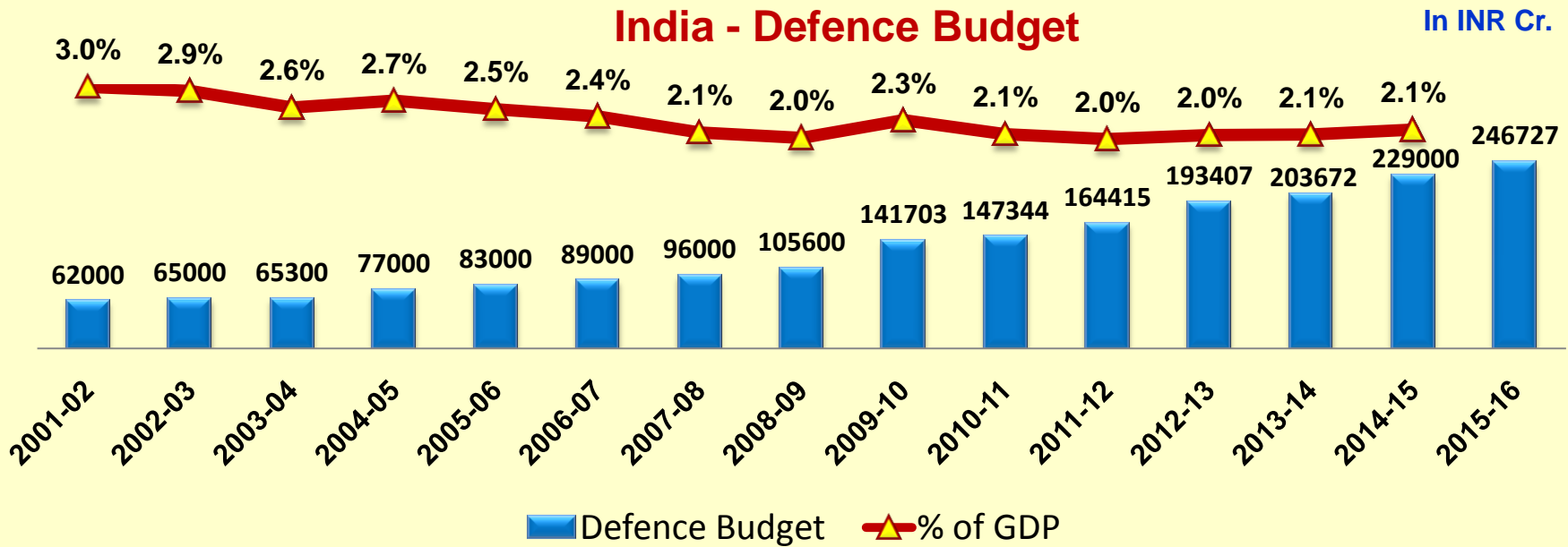
- India is the largest importer of arms in the world

Importers	Share of International Arms Imports (%)	Main Suppliers (Share of Importer's Total Imports)		
		2009-13	1 st	2 nd
India	14	Russia (75%)	USA (7%)	Israel (6%)
China	5	Russia (64%)	France (15%)	Ukraine (11%)
Pakistan	5	China (54%)	USA (27%)	Sweden (6%)
UAE	4	USA (60%)	Russia (12%)	France (8%)
Saudi Arabia	4	UK (44%)	USA (29%)	France (6%)

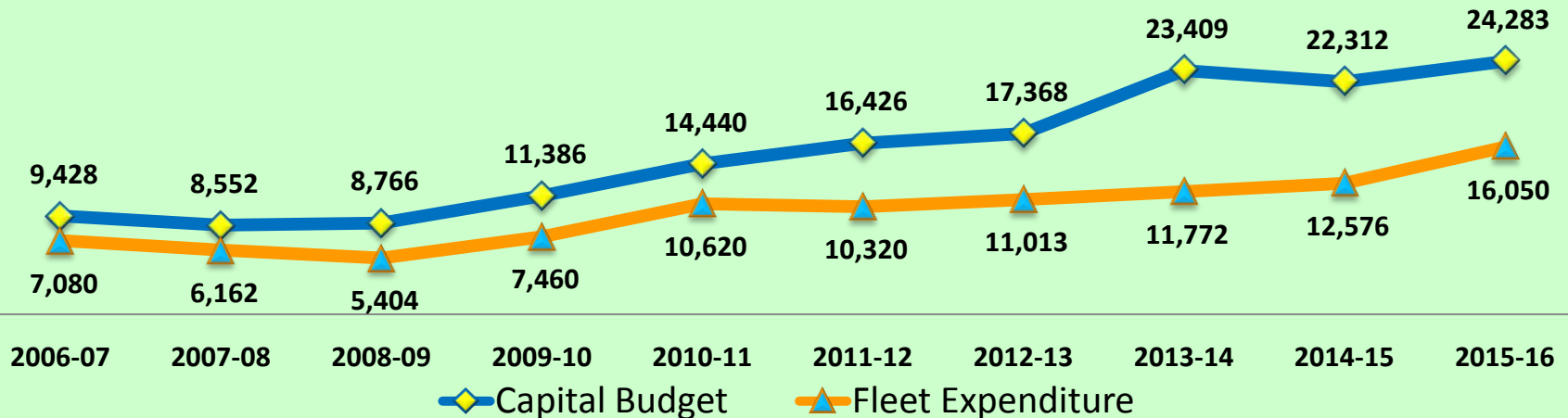
Source: SIPRI

- India's import v/s indigenous ratio at 70:30
- Government aims to limit imports to 30% in next 5 years

Defence & Naval Budget



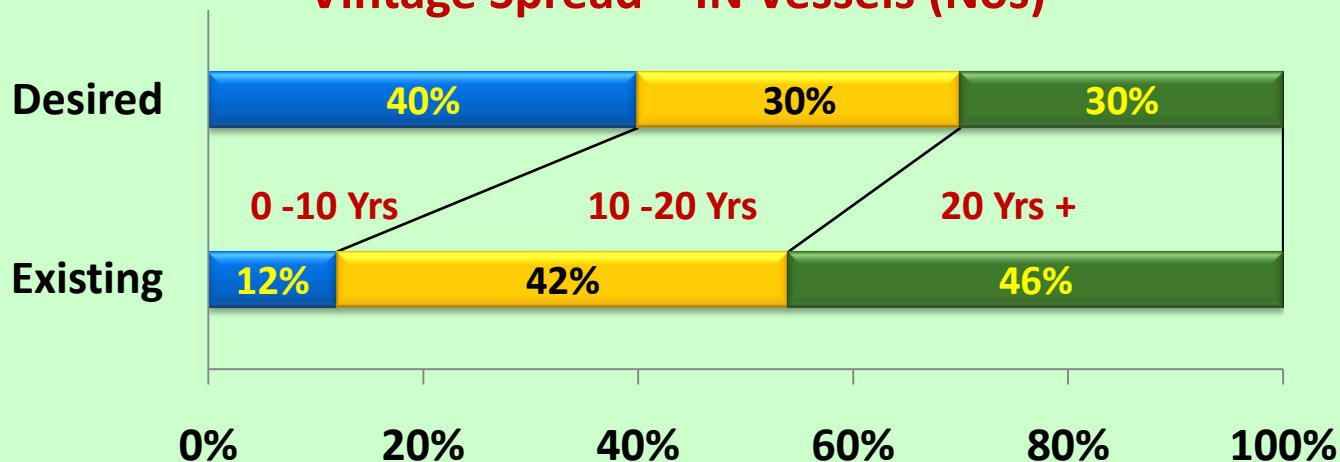
Indian Navy – Capital Budget & Fleet Expenditure



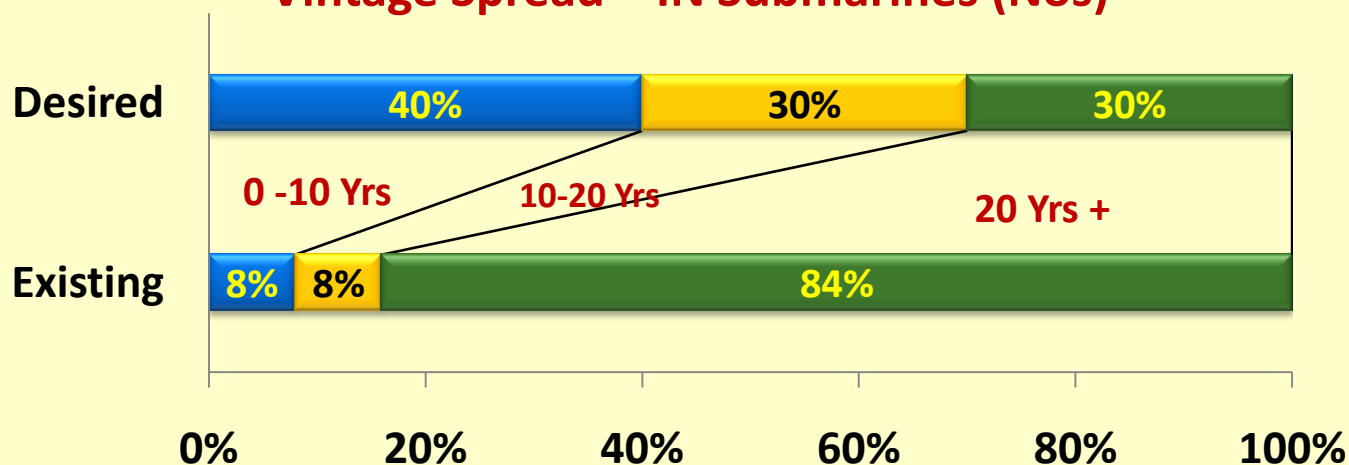
Indian Navy : Ageing Fleet



Vintage Spread – IN Vessels (Nos)



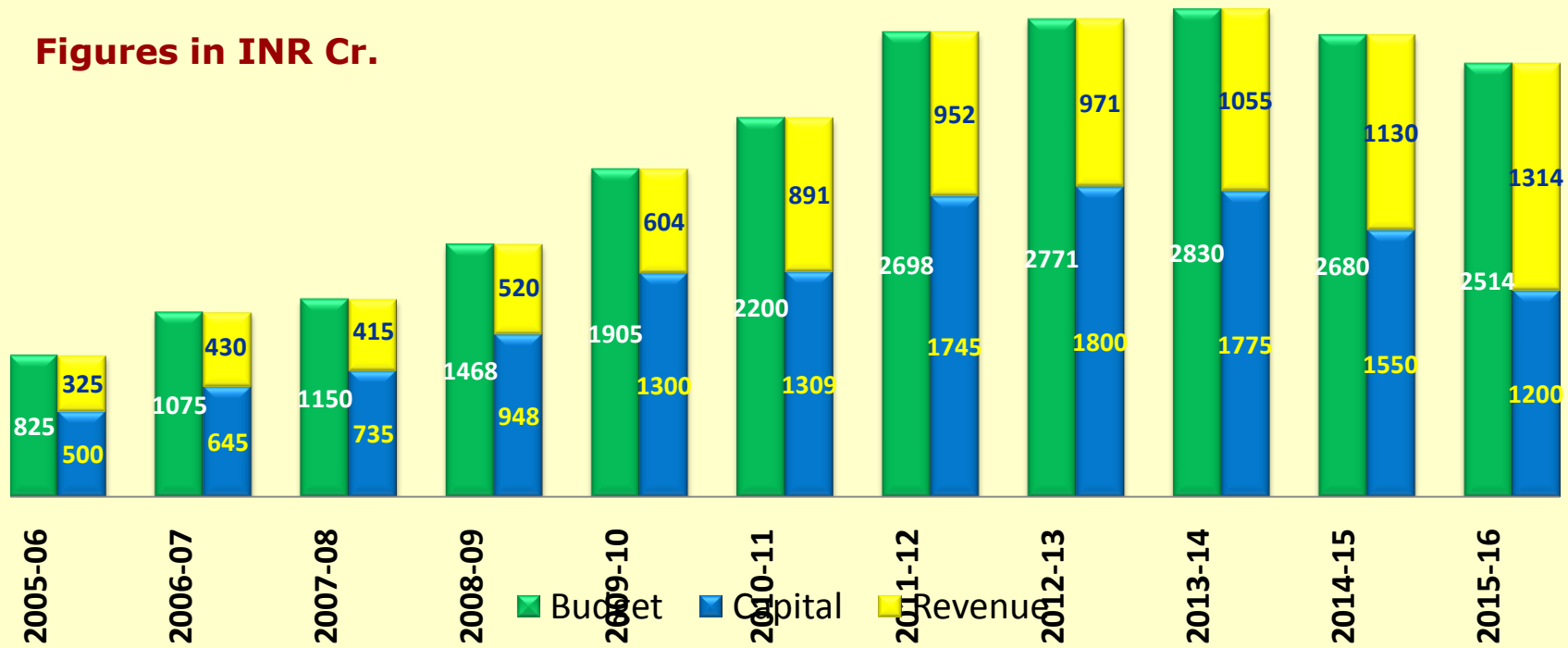
Vintage Spread – IN Submarines (Nos)



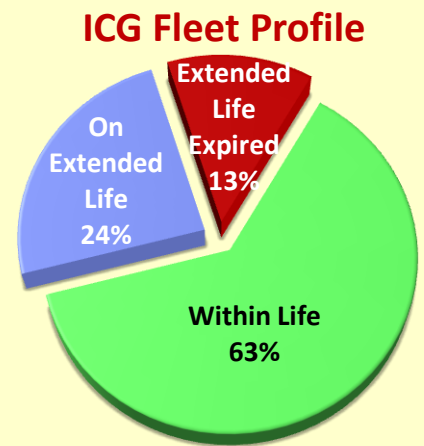
Coast Guard : Budget & Vintage Spread



Figures in INR Cr.



Vintage Spread Of Coast Guard Vessels				
Class of Ship	No. of Vessels	Within Life	On Extended Life	Extended Life Expired
AOPV/OPV	15	8	6	1
FPV/IPV	37+	17	10	10
IB	40+	32	6	1



Ordering Trend (Reference Year 2000)



Destroyers (P15A) – MDL
Nominated, Under Execution
11,400 Cr.



Destroyers (P15B) – MDL
Nominated, Under Execution
35,000 Cr.



Aircraft Carrier (P71) – CSL
Nominated, Under Execution
3,300 Cr.



Submarines (P75) – MDL
Nominated, Under Execution
23,550 Cr.



Frigates (P17) – MDL
Nominated, Delivered
3,000 Cr.



Frigates (P17A) – MDL, GRSE
Nominated
45,000 Cr.



Landing Craft Utility – GRSE
Nominated, Under Execution
2,200 Cr.



ASW Corvettes (P28) – GRSE
Nominated, Under Execution
7,000 Cr.



NOPV – GSL
Nominated, Under Execution
1,800 Cr.



LST (I) – GRSE
Nominated, Delivered
1,200 Cr.



Others – Various PSU Yards
Delivered & Under Execution
5,420 Cr.

Total Orders
INR 1,49,400 Cr.

Orders on PSUs
INR 1,38,850 Cr.
(~ 93%)

Ordering Trend (Reference Year 2000)



NOPV – Pipavav
Contracted, Under Execution
2,975 Cr.



CGOPV – L&T
Contracted, Under Execution
1,400 Cr.



Fast Patrol Vessels – Pipavav
Under Contract Finalization
920 Cr.



Interceptor Boats– L&T
Contracted, Under Execution
1,430 Cr.



Cadet Training Ships – ABG
Contracted, Under Execution
1,450 Cr.



Floating Dock – L&T
Contracted, Under Execution
450 Cr.



Others
Contracted, Under Execution
1,925 Cr.

Total Orders
INR 1,49,400 Cr.

Orders on Pvt Yards
INR 10,550 Cr.
(~ 7%)

Naval Business Potential Up to 2023



Projected Requirements till 2023

Platform	Projected Force Level	To be acquired*
Aircraft Carrier	3	1
Landing Platform Dock	6	6
Destroyers/Frigate	37-42	6-8 Frigates 3-5 Destroyers
Submarines	24	12
Corvettes	32-36	18-22
Local Naval Defence	20	11
Mine Counter Measure Vessels	24	18
Landing Craft Units	16	16
Fast Interceptor Crafts / Fast Attack Crafts	1100 FICs	> 1000 FICs

Naval Fleet	Approx. Total Order Value
Major New Programmes	~ Rs 3,20,000 Crs
Average Yearly Order Placement over next 10 yrs	~ Rs 32,000 Crs

*Source: Q-Tech Synergy Pvt Ltd.

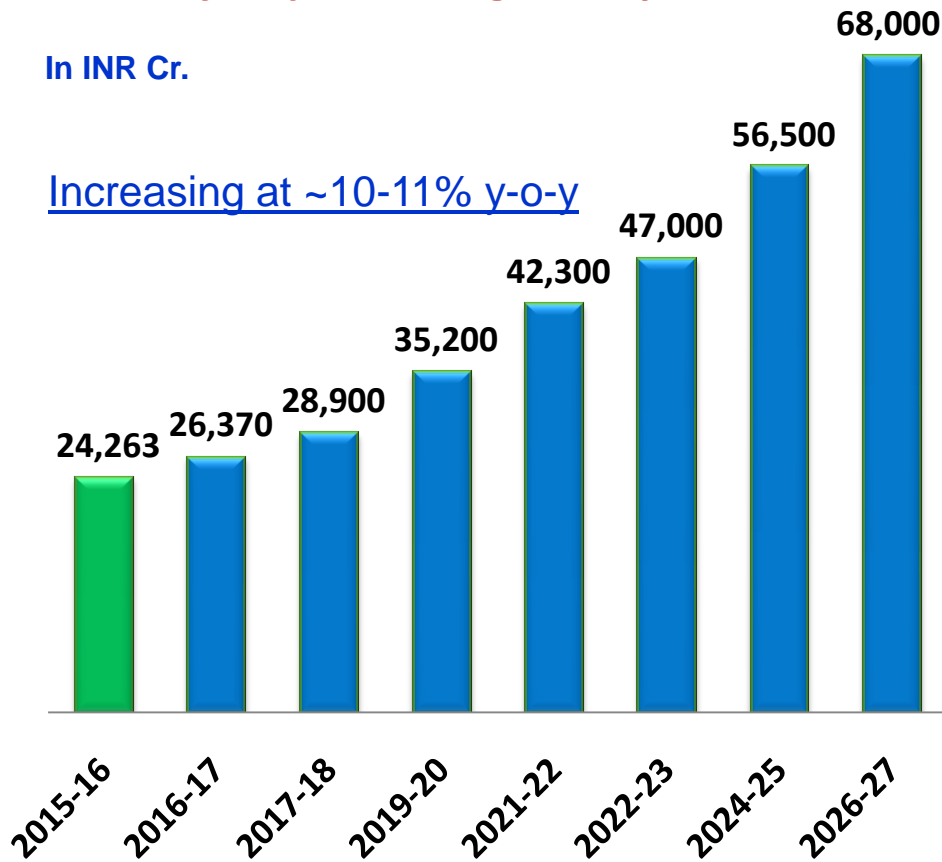
Naval Business Potential Up to 2027*



Navy Capital Budget Projection

In INR Cr.

Increasing at ~10-11% y-o-y



*Ref : Eye On Defence March 2015 by EY

Major Programmes

Capital Projects Planned	Resource Projections (Cr.)
Carriers	45,000
Destroyers/Frigates	95,000
Submarines	2,23,000
Corvettes	23,000
LND/MCMV/FSS	55,000
LPD/LCU	16,000
Total	4,57,000



'Make in India' in Defence

'Make in India' Initiative



- Launched by Hon'ble Prime Minister of India on 25th Sep, 2014
- Aims to encourage FOEMs to manufacture products in India
- Focuses on 25 important sectors of economy including defence - a focus area
- Norms and procedures relaxed for enhancing 'ease of doing business'
- Received extremely positive response from across the world

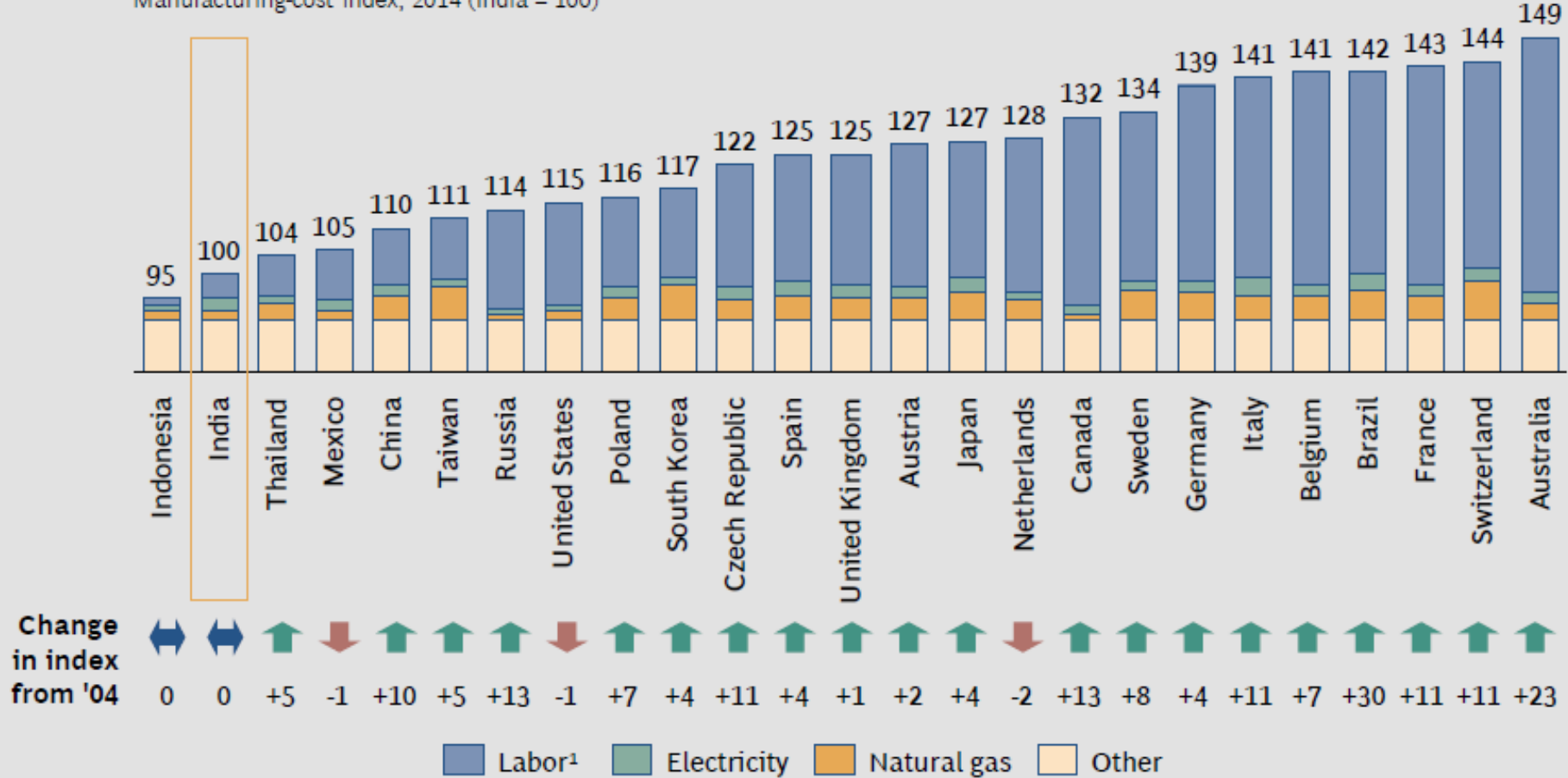




Advantage India in Manufacturing



Manufacturing-cost index, 2014 (India = 100)



Sources: US Economic Census; BLS; BEA; ILO; Euromonitor; EIU; BCG analysis.

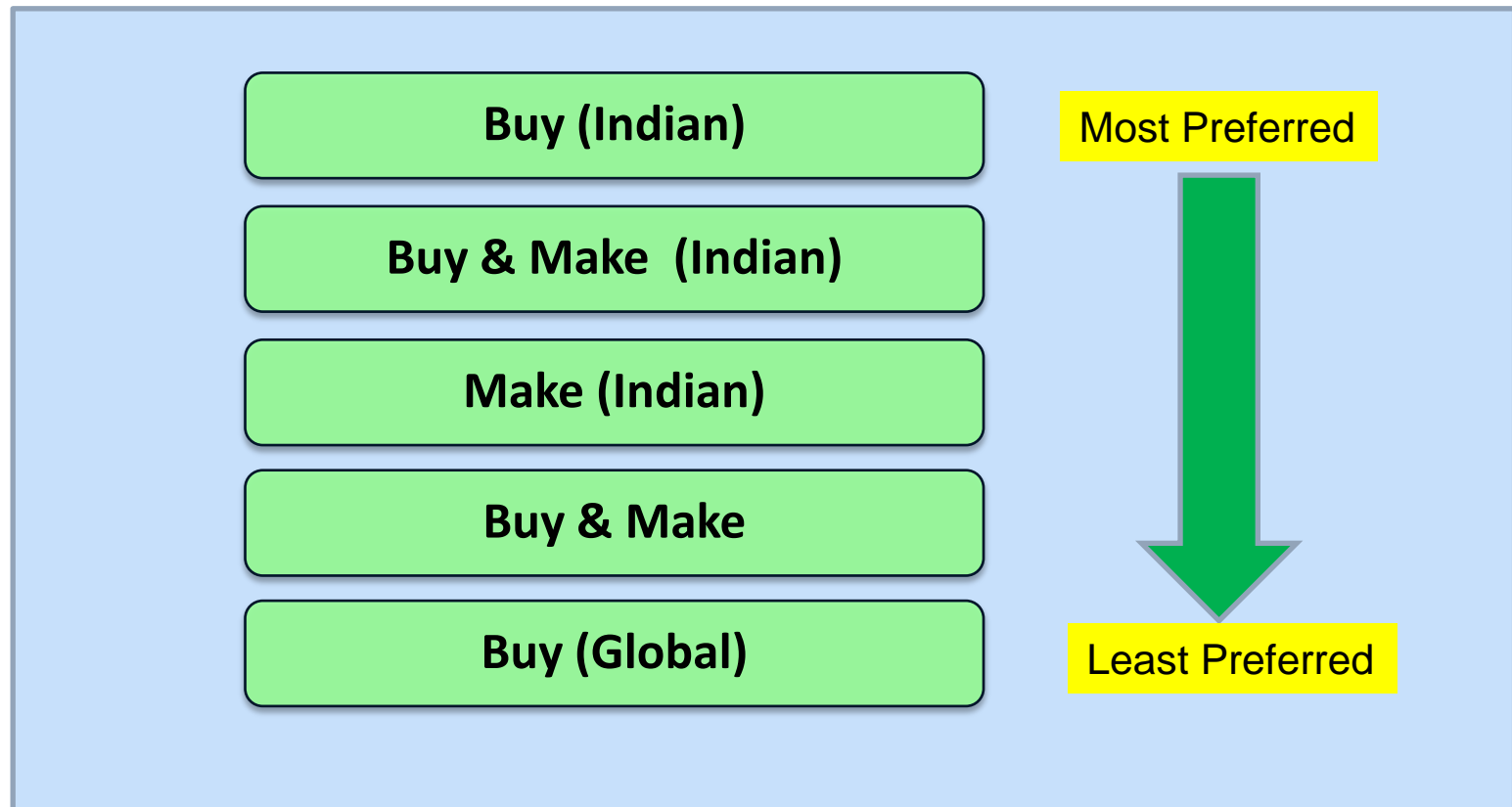
Note: No difference assumed in "other" costs (for example, raw-material inputs, machine and tool depreciation); cost structure calculated as a weighted average across all industries.

¹Productivity-adjusted.

“Our Main Weapon Is the 65% Population Below 35 Years of Age” - PM



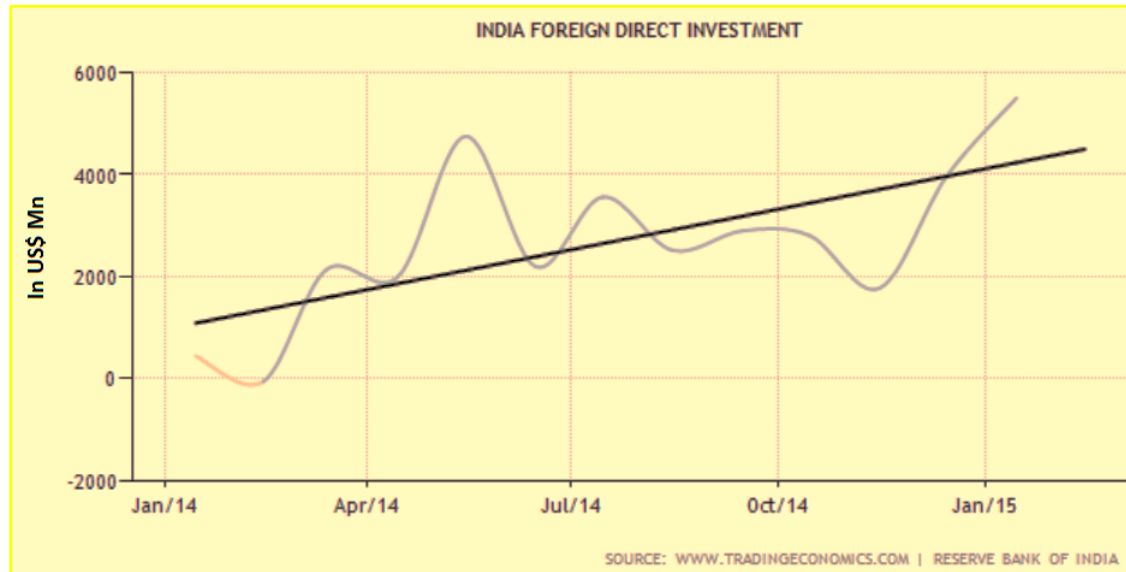
- DPP to be amended for faster realization of 'Make in India' for Defence
- Thrust on indigenisation, incentivise higher indigenous content for all categories



Policy Changes to Attract FDI



- FDI norms eased across many sectors including defence – 26% to 49%
- Govt. reaching out to investors across the globe to invest in India
- Clear focus on infrastructure growth, essential to attract FDI
 - Many new infrastructure projects announced by this government
 - PPP model being followed to further boost basic infrastructure
- Govt's policy initiatives have received positive response from foreign investors



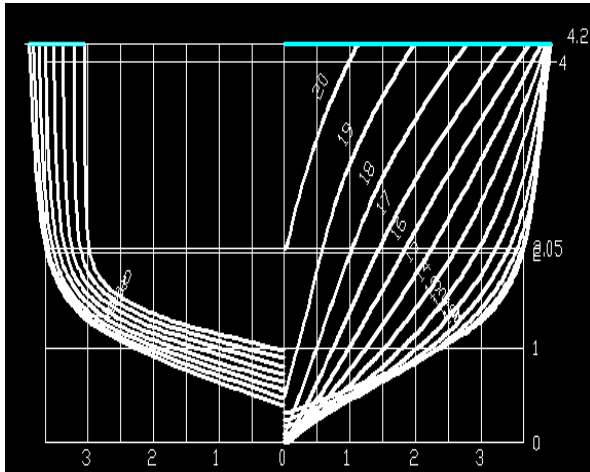


- **2000-14: Indian defence budget grew at 10% CAGR**
- **2008-14: CAPEX was 38 % of the annual spending**
- **FY16: CAPEX is at 37 % of defence budget of \$15 Bn**
- **2009-13: India was world's largest defence importer accounting for 14%**
- **Till 2001: Defence production was restricted to state owned enterprise.
Post 2001, sector partially opened up for private sector participation**
- **Indian defence manufacturing sector is now at an inflection point**
- **Projects worth \$28 Bn cleared in last 8 months by DAC, under new govt.**
- **Estimated defence sector opportunity over next 10 years : \$245 Bn***
- **Conditions are conducive to aggressively launch 'Make in India' initiative**

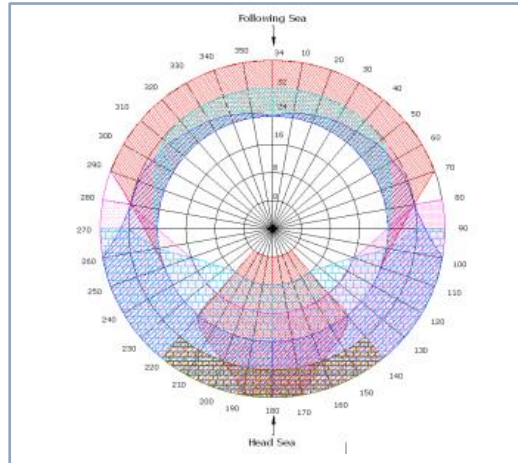
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Industry Capabilities – **A L&T Case Study**

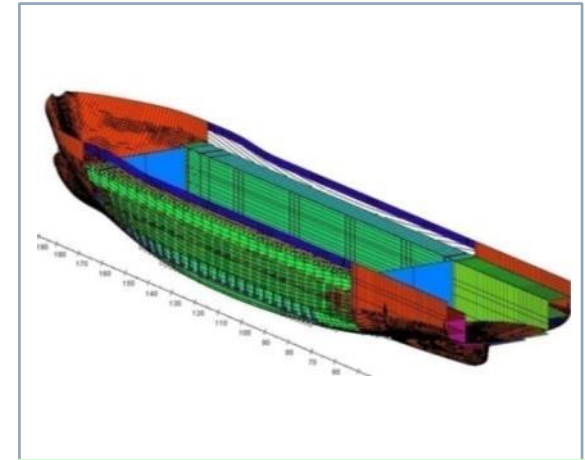
Basic / Detailed Design Capability



Ship Hull Design



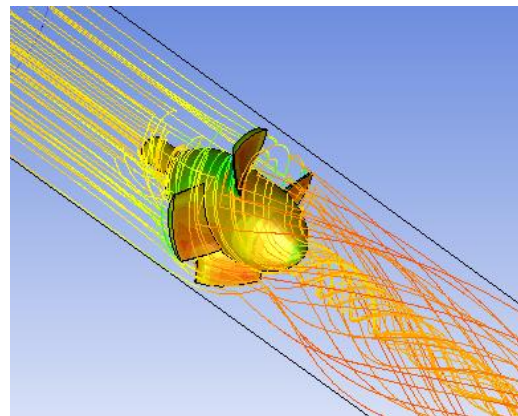
Stability & Seakeeping



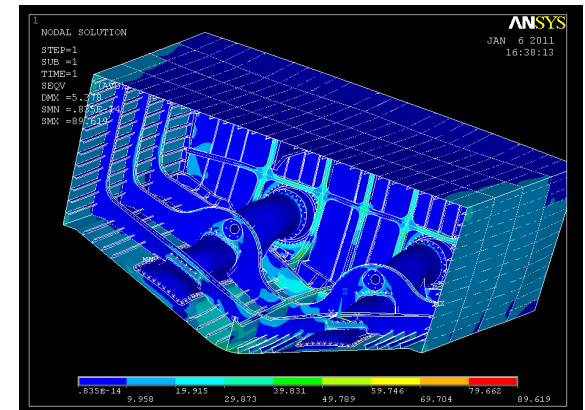
Structural Design



3D Modelling



CFD Studies



Structural Analysis

L&T has Developed In-house Design & Engineering Capability

In-house Developed Designs



Interceptor Boats - ICG



Offshore Patrol Vessels - ICG



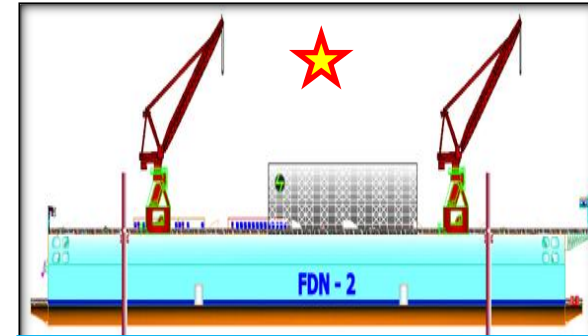
Offshore Patrol Vessels - IN



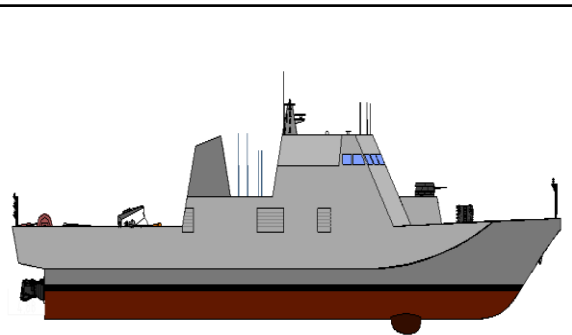
Training Ship - IN & ICG



Fast Patrol Vessel - ICG



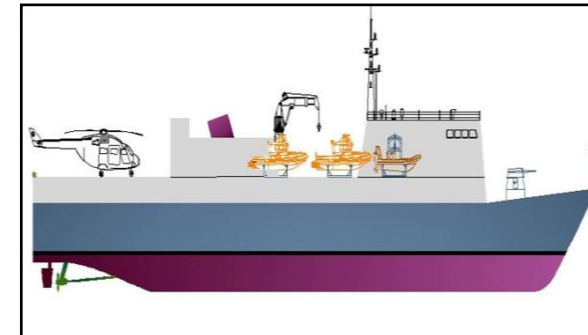
Floating Dock - IN



ASW Corvette - IN



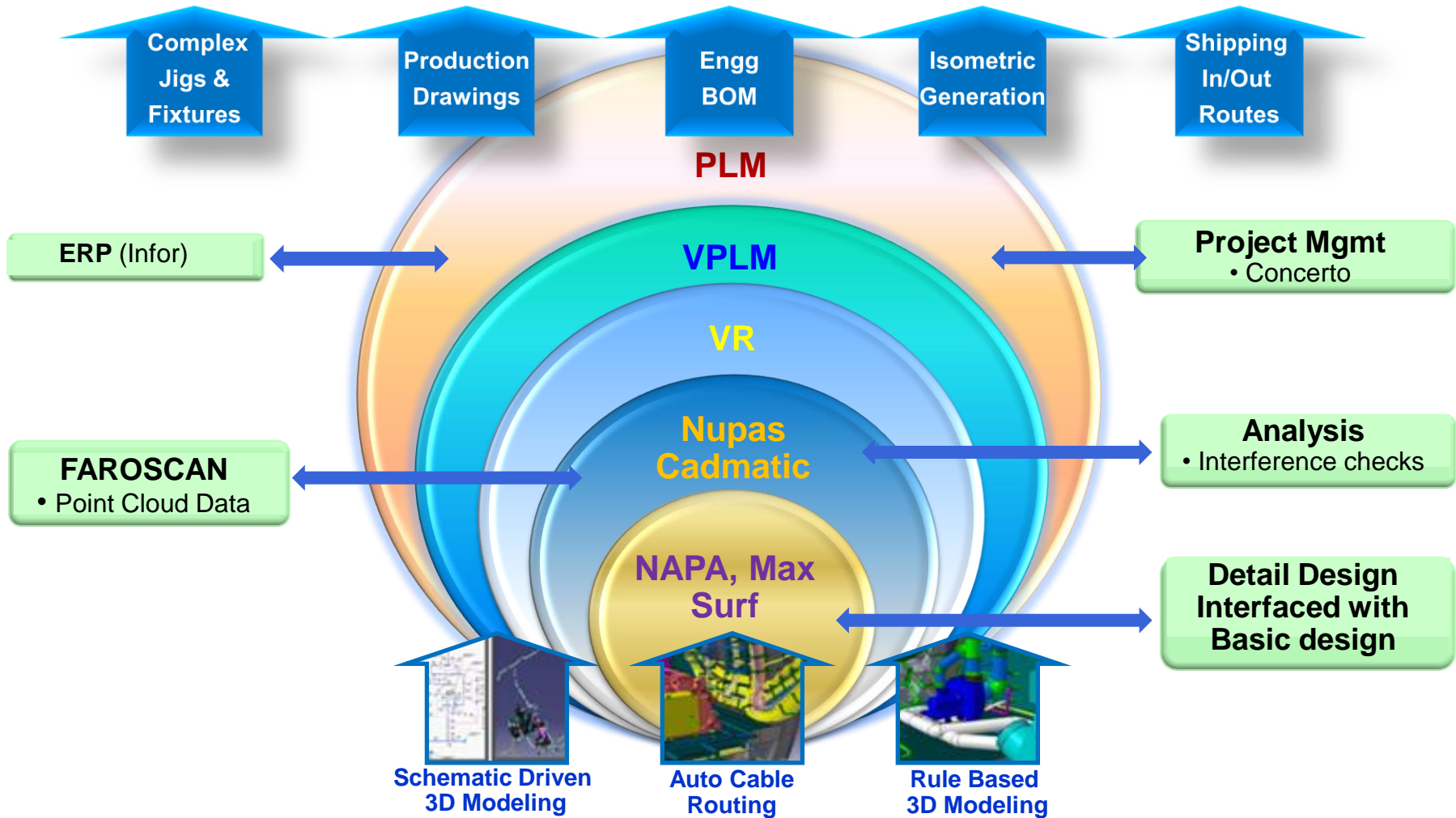
Interceptor Boats - Vietnam



Survey Training Vessel - IN

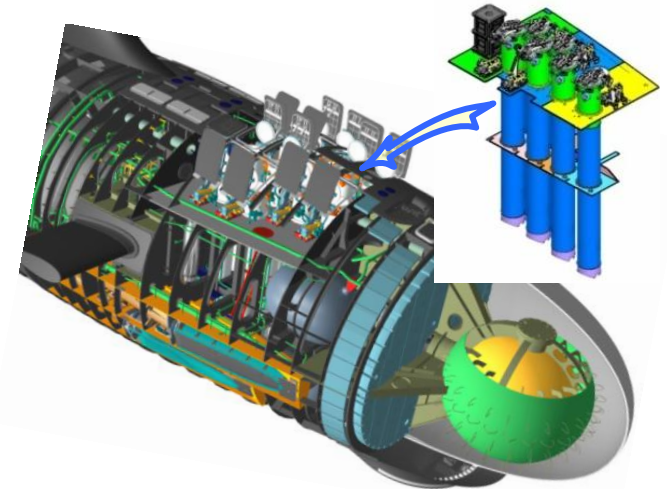
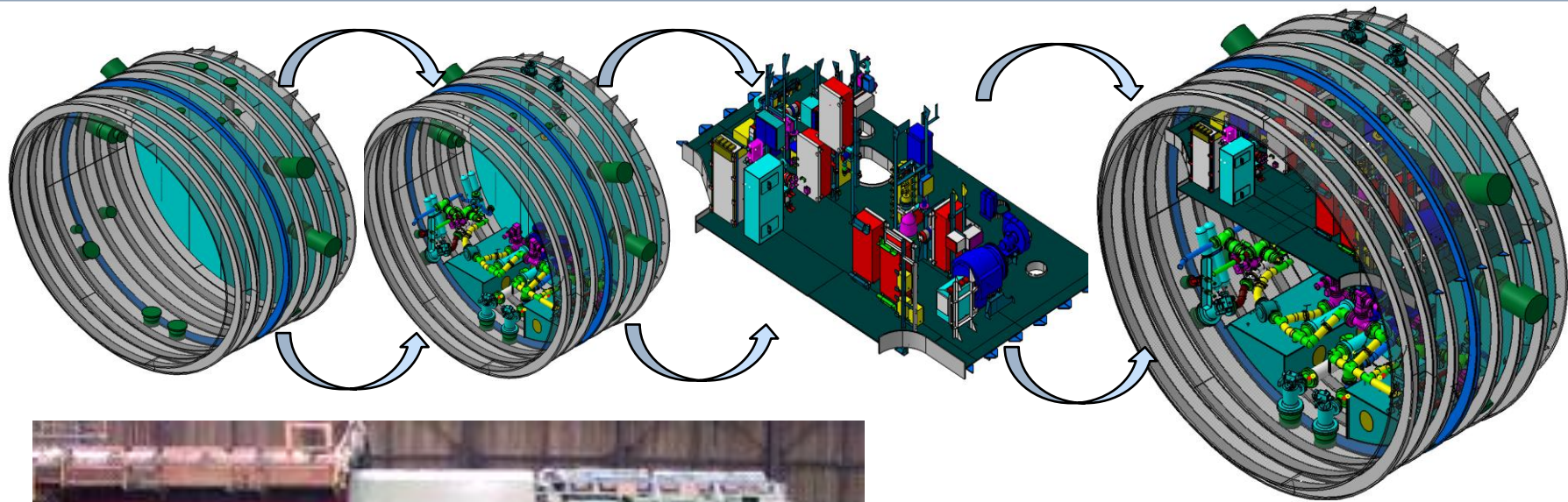
 **Orders Received - Execution Started**

Digital Shipbuilding



Tightly Integrated Digital Solution Deployed by L&T

Modular Design & Construction – Available



Modular Construction Incorporated at Design Stage



**Conceptualize in
3D Digital
Environment**



**See What you
mean...**



**Commence
Production**

Modern Shipyard Infrastructure





Proven Capability in Hull Construction

- Development of Technology for hull construction including Submarine PH without TOT through extensive mock-up trials :
 - Reliable welding techniques including metallurgy of the weldment
 - High productive processes viz SAW, GMAW, GTMAW, Pulse MIG
 - Distortion control at all stages of construction
 - Development of special Jigs and fixtures to enhance production
 - Varieties of High Strength Low Alloy steels and Aluminium
- The technology developed is reliable and repeatable .
- Developed processes and specifications for different type of steels



Proven Capability in 3D Enabled Outfitting

- Equipment installation
- Piping, cabling, trunking
- Special Fixtures and Customised machine tools

Productivity Enhanced Through

- Digital Mockup for resolving interferences
- Shipping in/out routes & outfit sequencing
- Operability/maintainability checks during design to prevent rework
- High Degree of Automation, Robotics ensuring error free repeatability, reducing cycle time
- Virtual Reality models to train workmen & verifying shipping routes
- RFID enabled Material Management and Full-kit Techniques.
- Laser based modern measurements & alignment tools



L&T has gained valuable expertise in outfitting & systems integration thru design & development of naval systems & integration on-board naval platforms

- Equipment, cable, piping & trunking outfitting and integration on-board
- Systems integration
- Cold checks including check wire and connectivity/continuity checks
- Flushing through / blowing through for engg. systems

Experience on STW, HATS & SATS from

- Systems integration onboard other platforms undertaken
- Weapons, Sensors & Engg. Systems designed, manufactured & delivered

Use of Modern Metrology Solutions



Laser CMM



Laser Cross
Liner



Laser Distance
Meter



Laser Scanner

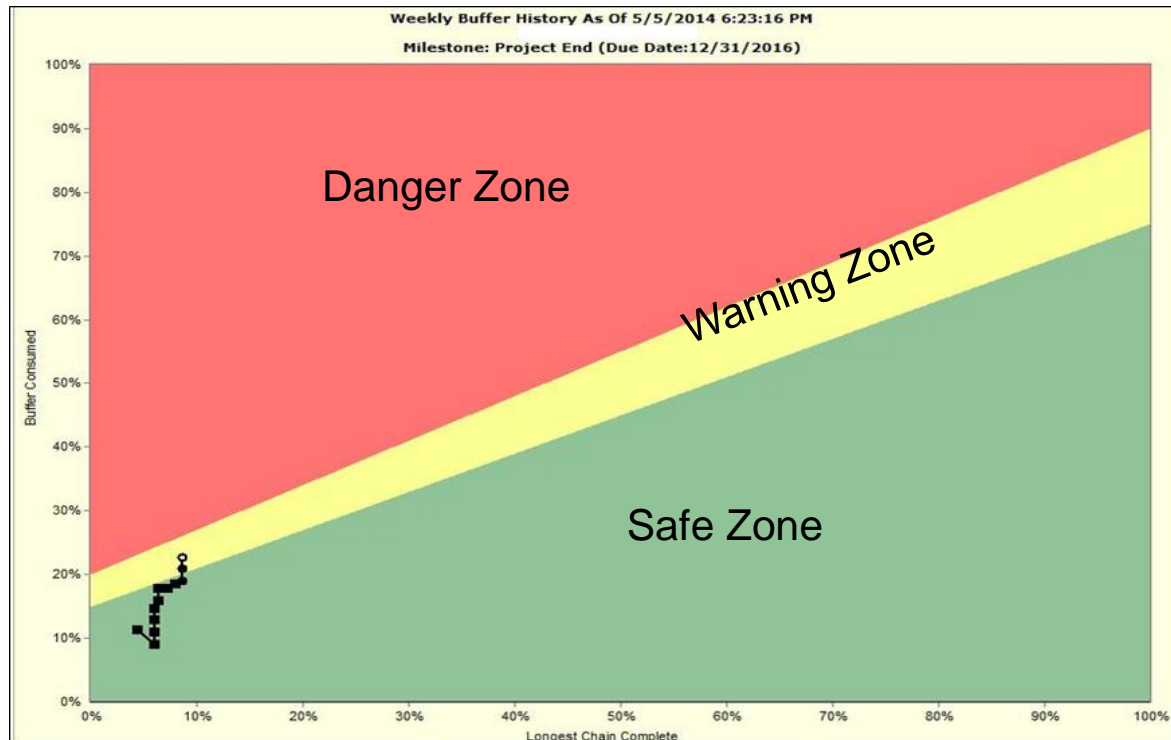
Quality, Speed, Repeatability, Recordability

L&T Deploys State of the Art Inspection Tools

Project Management – Modern Techniques



- Rich experience in managing large size, complex, multi-site projects
- Evolution of PM Tools: PERT → Gantt → CPM → CCPM
- Concerto CCPM for real time project monitoring and identifying constraining chains
- Project mgmt thru TOC-CCPM provides early warning with sufficient buffer to mitigate problems
- Global Procurement Chain for efficient sourcing of inputs



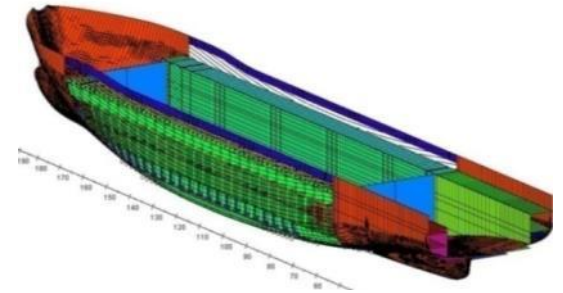


Areas of Collaboration with Global Leaders



Design Engineering

- For complex defence systems
- For Naval requirements
- For Analytical studies



Manufacturing / Construction

Technologies

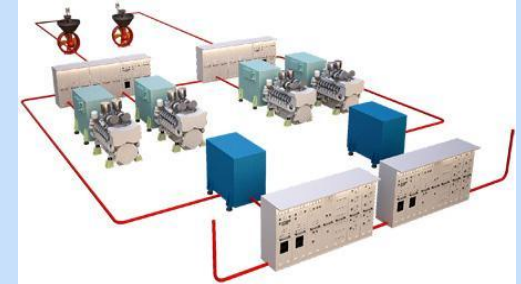
- Modular construction techniques
- Modern production processes
- Enhanced automation & robotics
- Special jigs and tools





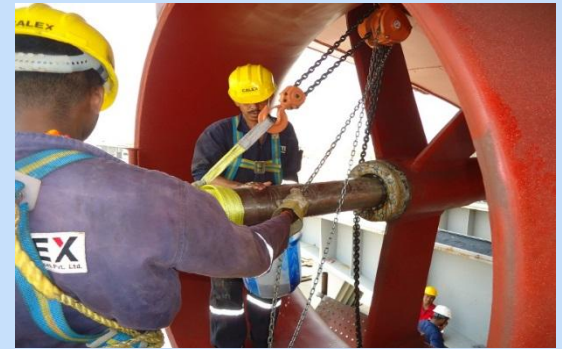
Co-production of Marine Equipment

- **Main Engines**
- **Reduction Gears**
- **Propulsion Shafting**
- **Control Systems**
- **HVAC System**
- **Elevators & Cranes**
- **Marine Duty Pumps**
- **Air Compressors**
- **Fire Fighting Systems**
- **Deck Machinery**
- **Valves**



Life Cycle Support

- Routine refits & repairs
- Spare support with indigenous content
- Mid-life upgrades
- Retrofit and modernization
- Conversions
- Life enhancement programmes



Areas of Cooperation - Export Opportunities



World Naval Market Summary Table, 2013-2032

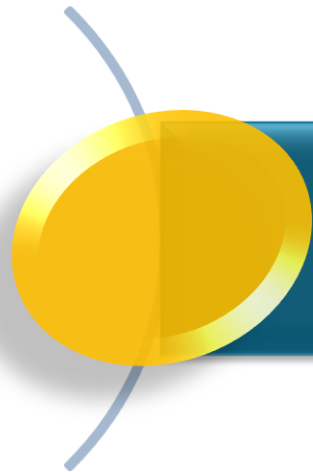
Global Naval Market Forecast (2013-2032)	In Progress (Building)		Planned (Near-Term Targets)		Projected (Rock-Kicking)		Totals	
	# Hulls	US\$B	# Hulls	US\$B	# Hulls	US\$B	# Hulls	US\$B
Aircraft Carrier	9	49.8	2	4.0	2	3.0	13	56.8
Amphibious	129	29.5	204	33.9	33	3.4	366	66.8
Auxiliary	57	8.1	112	40.1	16	3.1	185	51.3
Corvette	51	7.1	43	13.1	23	5.8	117	26.0
Cruiser	2	2.6	6	3.6			8	6.2
Destroyer	55	55.3	90	113.8	3	2.9	148	172.0
FAC	147	5.5	45	3.5	34	2.8	226	11.8
Frigate	193	68.8	75	42.4	44	17.0	312	128.2
MCMV	28	4.5	71	6.4	28	2.6	127	13.5
OPV	121	12.5	139	16.7	31	3.1	291	32.3
Patrol Craft	1121	9.7	482	7.5	157	1.6	1760	18.8
Submarine	154	142.3	142	100.7	27	11.5	323	254.5
Totals	2067	395.7	1411	385.7	398	56.8	3876	838.2

Source: AMI International



Joint efforts for Exports

- **Large market for export of defence vessels-
OPVs, Corvettes, FACs, Patrol Crafts, Aux Vessels**
 - ❖ **Near Term : 821 Hulls @ US\$ 80.9 Bn**
 - ❖ **Long term : 261 Hulls @ US\$ 16.4 Bn**
 - ❖ **Total : 1082 Hulls @ US\$ 97.3 Bn**
- **Indian shipyard, though cost effective, lack the track record & design**
- **Global shipyard can fill above gaps by associating with Indian shipyards**
- **Equipment & systems for export ships could be bought by Indian shipyard from established Russian OEMs, for re-export**



Way Ahead

- **Indian defence industry at inflection point**
- **Huge business opportunity of US\$245 Bn over next 10 year**
- **Govt's strong resolve & support for indigenous defence production**
- **New policy to provide incentives for higher indigenous content**
- **Joint working to ensure a win-win model – Indian co. & FOEMs**
- **Huge opportunity for collaboration with global leaders**





Thank You



Commodore Mukesh Bhargava (Retd)
Email: m.bhargava@larsentoubro.com
Mobile: +91 9821261133